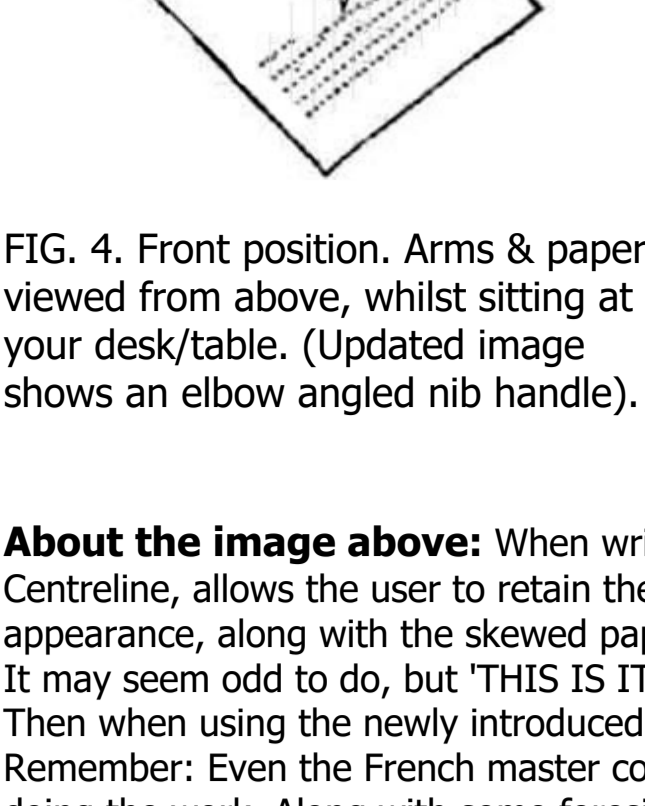


**FOUNTAIN-PEN CALLIGRAPHY PRACTISE**

**SETTING UP A CALLIGRAPHY WORK AREA.**

To help you get set up & eliminate any pitfalls during practise or finished work. This next section will show you just how to master your own calligraphy.

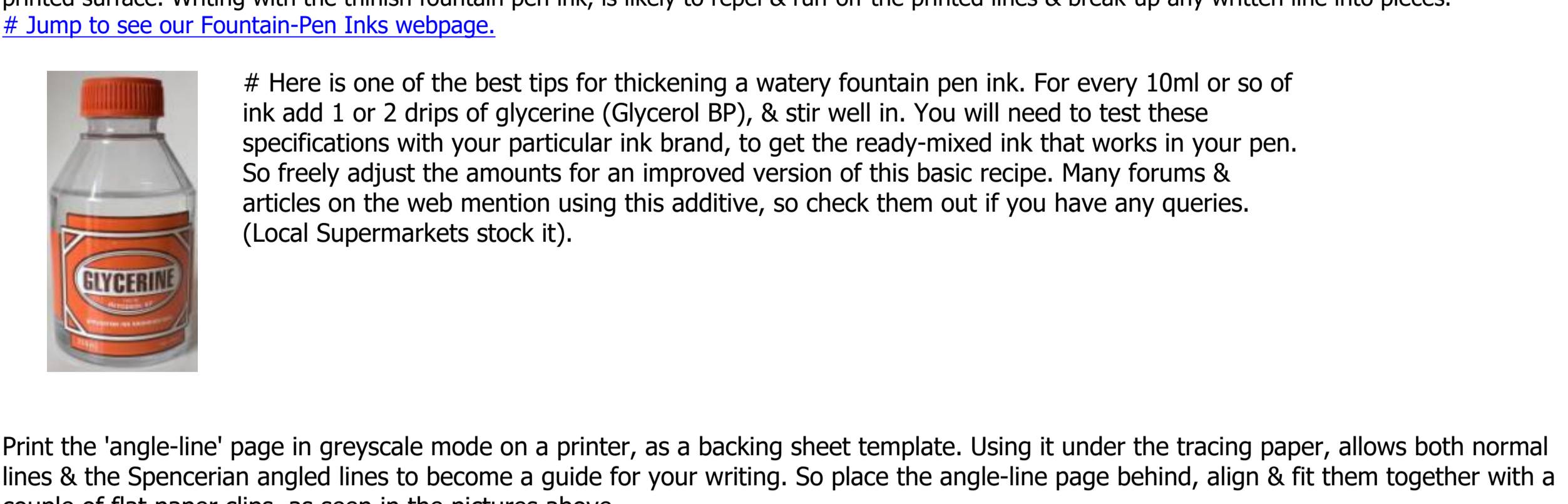
(Extracted image from the Spencer family series of books).



**How To Tips:** Summary for good results.  
 Expecting results without covering the groundwork, is like the saying 'go to work on an empty stomach'. So for safe & well finished work, 2x methods for guidelines are needed:  
 1. Always use a sheet of A4 5mm square graph tracing paper, as your stable, bleedproof, learning surface.  
 2. Printout the angled guidelines page, & with 2x small paper clips, attach both sheets together. Turn the A4 sideways (to landscape), use this for all writing exercises.  
 Scan the finished piece @600dpi, & clean up the image. Then with 2x finished page-files create a professionally written A4 letter.

FIG. 4. Front position. Arms & paper viewed from above, whilst sitting at your desk/table. (Updated image shows an elbow angled nib handle).

**About the image above:** When writing Spencerian or Copperplate with the traditional Elbow Handle & a Dip-Nib, the concept of the Bodies-Centreline, allows the user to retain the sense of uprightness when doing the required ITALIC stroke angle. This maintains the ITALIC angled appearance, along with the skewed paper sheet angle. It may seem odd to do, but "THIS IS IT".  
 Then when using the newly introduced Ormasonova angle holder with a Zebra G Fountain-Pen, the control of the pen is made with similar results. Remember: Even the French master copperplater, Jean Larcher, drew up the work area in pencil, with both the horizontal & angle guidelines, before doing the work. Along with some foresight into what the finished artwork, with flourishes would look like.

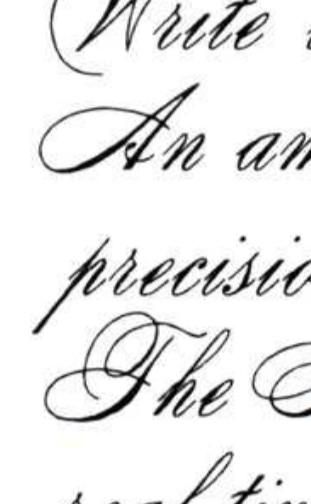


1.The 2 template pages. 2.Using 2 paper-clips. 3.The angled page skewed to upright, for practise.

**SKIEWING THE TEMPLATE-PAGES ON THE DESK/TABLE.**

Using the angled lined lines as if upright, automatically corrects the writers ITALIC style lettering. It means that you do your calligraphy, on an angle, as shown in image 3 above. So that, although italic was written as if upright, when it is viewed as a finished piece, all italic angles are perfectly the same, throughout the completed work. If using the A4 tracing paper as recommended, be sure to write on the non-graph-printed back-side, not on the graph-printed surface. Writing with the thinish fountain pen ink, is likely to repel & run-off the printed lines & break-up any written line into pieces.

# Jump to see our Fountain-Pen Inks webpage.



# Here is one of the best tips for thickening a watery fountain pen ink. For every 10ml or so of ink add 1 or 2 drips of glycerine (Glycerol BP), & stir well in. You will need to test these specifications with your particular ink brand, to get the ready-mixed ink that works in your pen. So freely adjust the amounts for an improved version of this basic recipe. Many forums & articles on the web mention using this additive, so check them out if you have any queries. (Local Supermarkets stock it).

Print the 'angle-line' page in greyscale mode on a printer, as a backing sheet template. Using it under the tracing paper, allows both normal lines & the Spencerian angled lines to become a guide for your writing. So place the angle-line page behind, align & fit them together with a couple of flat paper clips, as seen in the pictures above.  
 (Spencerian angle-line page for printing found in:

[CopperplateGuidelines-5mmLandscapeVerticals-InPortraitFormat.jpg](#)

Download this file, saving it to your disk & print it out on an A4 size page. Keeping the original image size & ratio the same, so as not to distort the angles of the lines.)  
 Along with using the 'skewing' of the page for writing on, you should also use the A4 pages sideways for practise work - in 'landscape' mode, this allows a lot of words to be written across the page, without running out of width of available paper. Typically 8 to 10 words can be written per line. As this section is about 'Spencerian' calligraphy, as taught by P.R.Spencer & sons, in their more than adequate books. You will find all of the reasoning behind how & why this style is done as it is, down to the minutest detail. Even the reasons why? for the creation of the letters basic shapes.

**A TEST PAGE TO COMPARE EARLIER & LATER VERSIONS OF YOUR WORK**

This image uses the computer font Antique-Spencerian, freely downloadable from the web, for those who get-by with a computing solution, & don't mind cheating their own creative abilities.  
 Use of this font to write up the following sample text, is what could be called perfect Spencerian letters. Even though the spacing/joinings are a little disjointed.

*Write this with your current version of Spencerian.  
 An amount of practise, with accurate accounting & precision, are what is needed to learn the necessary forms.  
 The Strokes, Spacing & the Joining of Letters are real time changes from moment to moment, in a flood of continuous cognisance. The result produced, causing no conscience of error, in well formed letters & sentences.  
 abcdefghijklmnopqrstuvwxyz. 0 1 2 3 4 5 6 7 8 9  
 Aa Bb Cc Dd Ee Ff Gg Hh Ii Jj Kk Ll Mm  
 Nn Oo Pp Qq Rr Ss Tt Uu Vv Ww Xx Yy Zz*

Here is a sample of my latest handwritten version, after learning & practising this style using the same basic wording. This was after 3-4 weeks of learning original Spencerian, with as many finer functions as I could manage, incorporated into this result.

*Write this with your current version of Spencerian.  
 An amount of practise, with accurate accounting & precision, are what is needed to learn the necessary forms.  
 The Strokes, Spacing & the Joining of Letters are real time changes from moment to moment, in a flood of continuous cognisance. The result produced, causing no conscience of error, in well formed letters & sentences.  
 abcdefghijklmnopqrstuvwxyz 0123456789  
 Aa Bb Cc Dd Ee Ff Gg Hh Ii Jj Kk  
 Ll Mm Nn Oo Pp Qq Rr Ss Tt  
 Uu Vv Ww Xx Yy Zz*

The following are extracted illustrations from a few of the original Spencerian series of books. The scanned images have been cleaned-up, as the originals are on very old paper with many stains, etc, also a few modern-updates have been added. To get the complete series, visit the [AMPETH website](#) to download them for your own study:

H A N D C H A R T .  
**SPENCERS' NEW STANDARD WRITING.**  
 ITS PRINCIPLES. PROPORTIONS. CLASSIFICATION AND ANALYSIS.

PRINCIPLES.

Main Blank. 50%	Corrective Blank.	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100
-----------------	-------------------	---	---	---	---	---	---	---	---	---	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	-----

Distance between letters in words.

SHORT LETTERS.

SEMI-EXTENDED LETTERS.

LOOP OR EXTENDED LETTERS.

ABBREVIATED LETTERS: USED IN BEGINNING AND ENDING WORDS. TAUGHT IN COPY-BOOK No. 4 AND SUCCEEDING NUMBERS.

SUGGESTION. In using these model copies, practice with a fine pen may be followed by practice with a smooth-pointed ~~cap~~ pen, with profit to those who aim to learn a business style of writing.

DIRECT-OVAL CAPITALS.

REVERSED-OVAL CAPITALS, CONTINUED.

STEM CAPITALS.

STEM CAPITALS, CONTINUED.

STANDARD FIGURES.

STANDARD FIGURES, CONTINUED.

The vertical height of the small 'i' is the unit, called a Space, for measuring both the heights & widths of letters. The heights & widths of the letters are shown on this chart by the spaces between the dotted lines upon which the letters are formed. Thus: the small 'i' is one space in height & two spaces in width. The small figures above the capitals indicate the principles or elements of which they are formed. Thus: small 'u' is formed of principles 2, 1, 2, 1, 2. The letters, capital as well as small, may also be fully analysed by the use of the first three principles - straight line, right curve, left curve. For example: capital 'O', analysed above into principles 5, 3, may also be analysed into the left curve, right curve, left curve.

These Capitals are  $\frac{2}{3}$  of an inch in height for medium-sized writing. They may be reduced to  $\frac{1}{4}$  in condensed writing, or, when made with whole-arm movement, be enlarged to  $\frac{3}{4}$  of an inch for headings and signatures.

**OPTIONAL STYLES OF CAPITALS.**

O O C C D D O O E E A A A A N N  
 M M M M N N N N N N N N N N  
 Z Z Z Z V V W W Y Y Y Y L L L L P P  
 P P P P Q Q Q Q S S S S G G R R  
 B B

**SUGGESTION.** After the learner has been well trained in executing the "Standard" forms of the capitals, which are given as the basis of all the others, he may be allowed to exercise his own individual taste, by choosing from the "Optional" styles letter that he prefers and desires to adopt for use; he will thus have opportunity to develop, in an orderly way, an individuality in his Chirography.

WRITTEN BY SPENCER BROTHERS. COPYRIGHT, 1884 AND 1885, BY I., B., T., & CO.

**Variety of Spencerian Capitals.**

O

Varied selection of Principal's

A

B

C

D

E

F

G

H

**Variety of Spencerian Capitals.**

I J K

L

M

N

P

Q R

S

U V W

X Y

Z

The Spencer Family recommended books: Three books stand out from the number published by the Spencer Family, as follows.  
 1. "Spencer Key to Practical Penmanship", by H.C. Spencer.  
 2. "The Spencerian Compendium of Penmanship", by P.R.Spencer's sons.  
 3. "Theory of Spencerian Penmanship", by Spencerian Brothers.  
 A download of these books (freely available on the web), will complete an advanced study of this extraordinary development in traditional European Copperplate.

**ADVANCED SECTION: Making it all a 'Working Model'.**

Many terms used here, are things a more advanced calligrapher & desk-top-publisher (DTP) would know, you may need to seek out further details, to get up to speed, over unfamiliar word terminology.

There are added benefits from using the items listed here, for your learning cycle. The same equipment & setup, can be used for professional finished work. Without the old dip-pen techniques of having to rub out pencil guidelines after the ink is dry, & many other old time foibles - like re-ink loading a dip pen.

All that is needed is a scanner attached to a computer, & some good image processor like 'Photoshop' or other similar software. Beginning with a text file, representing the correctly-spelt wording for the project is necessary. So there is no confusion when writing a layout, i.e;

1. The width of written words per line, generally of 8 to 10 words, for comfortable reading.  
 2. The correct use of dots, commas & diacritics, etc.  
 3. The Capitals used & a general allowance for their space-eating, flourished nature.  
 4. With the whole piece (say, a letter) having it's white spacing balanced with the written lettering.  
 5. When doing the lettering, make the angled line as the 'centerline' & as if upright on the desk/table.

So, here are some specific details to understand, if a sideways-turned A4 page is written-up & finished. These are the results of that written page:

At 5mm for the x-height of lower case letters, Spencerian uses 5x of these 5mm horizontal line spaces for all lettering in the alphabet, including capitals, numerics, ampersands & whatever else, on one just line. A 12 or 13 line finished A4 page, will be the result of correctly transcribing a prepared text file, into lettering on this A4 page. Just 2x of these finished pages will make up a fully formatted A4 portrait page. Making 24 to 26 lines of writing total. This can include any heading inserted at the top, if the said letter needs it.

Now the hand-written original will be approximately 27cm wide & only after processing in the image software, can it be reduced, you should retain the ratio sizes, for the correct aspect of the lettering, so as not to distort the overall image, to fit the WIDTH of an A4, which is up to 21cm wide maximum.

From the colour scanned image, at say 600dpi. The resulting (.tif) image file can use the image-processors 'magic-wand', & select all blue or green coloured lines, used in the printed graph squares, then delete them. With the same deletion of any left over light grey areas, between the now removed printed squares. This will leave the raw black written letters, for any corrections & deletions needed to make the page 'look good'.

Conversion from color to a greyscale is recommended at this point, for a smaller saved filesize. Both original pages can then be joined to make a single A4 portrait page, which image can be adjusted, while keeping the ratio of the original image, to fit well into the A4 page. Then it can easily be used for printing, web use, or whatever use you may have for it.

The use of the guidelines when writing, that is both horizontal from the graph line guides, & the angle guideline page. Should make very presentable lettering, with the correct horizontal & italic angles, that show off nicely styled words. [See the previous handwritten finished work](#).